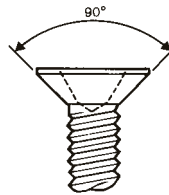


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IFI 90° FLAT COUNTERSUNK HEAD (MACHINE)

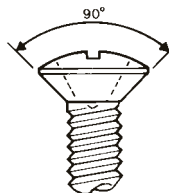
SCREW SIZE	PUNCH NUMBERS				PUNCH DIAMETER
	PHILLIPS		1A		
M2	3PM2F	1998	1AM2F	1998	7/16
M2.5	3PM2.5F	1998	1AM2.5F	1998	7/16
M3	3PM3F	1998	1AM3F	1998	7/16
M3.5	3PM3.5F	1998	1AM3.5F	1998	9/16
M4	3PM4F	1998	1AM4F	1998	9/16
M5	3PM5F	1998	1AM5F	1998	9/16
M6	3PM6F	1998	1AM6F	1998	9/16
M8	3PM8F	1998	1AM8F	1998	7/8
M10	3PM10F	1998	1AM10F	1998	1 1/4



ASME B18.6.7M 1998

IFI 90° OVAL COUNTERSUNK HEAD (MACHINE)

SCREW SIZE	PUNCH NUMBERS				PUNCH DIAMETER
	PHILLIPS		1A		
M2	3PM2O	1998	1AM2O	1998	7/16
M2.5	3PM2.5O	1998	1AM2.5O	1998	7/16
M3	3PM3O	1998	1AM3O	1998	7/16
M3.5	3PM3.5O	1998	1AM3.5O	1998	7/16
M4	3PM4O	1998	1AM4O	1998	9/16
M5	3PM5O	1998	1AM5O	1998	9/16
M6	3PM6O	1998	1AM6O	1998	7/8
M8	3PM8O	1998	1AM8O	1998	7/8
M10	3PM10O	1998	1AM10O	1998	1 1/4

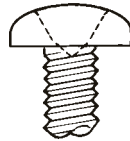


WARNING

Any heading punch may break or shatter under improper use. Government regulations require use of safety glasses and other appropriate safety equipment at all times in the vicinity of use.

PUNCH NUMBERS

SCREW SIZE	PHILLIPS		1A		PUNCH DIAMETER
M2	3PM2P	1998	1AM2P	1998	7/16
M2.5	3PM2.5P	1998	1AM2.5P	1998	7/16
M3	3PM3P	1998	1AM3P	1998	7/16
M3.5	3PM3.5P	1998	1AM3.5P	1998	7/16
M4	3PM4P	1998	1AM4P	1998	9/16
M5	3PM5P	1998	1AM5P	1998	9/16
M6	3PM6P	1998	1AM6P	1998	7/8
M8	3PM8P	1998	1AM8P	1998	1
M10	3PM10P	1998	1AM10P	1998	1 1/4



WARNING

Any heading punch may break or shatter under improper use. Government regulations require use of safety glasses and other appropriate safety equipment at all times in the vicinity of use.